

# ISO/VDMA CYLINDERS RA/8000/M

Double acting – Ø 32 ... 320 mm

Conforms to ISO 15552, ISO 6431, VDMA 24562 and NFE 49-003-1

High performance, ruggedness and reliability

Extensive range of mountings

## TECHNICAL DATA

### Medium:

Compressed air, filtered, lubricated or non-lubricated

### Operation:

Double acting, magnetic piston, adjustable cushioning

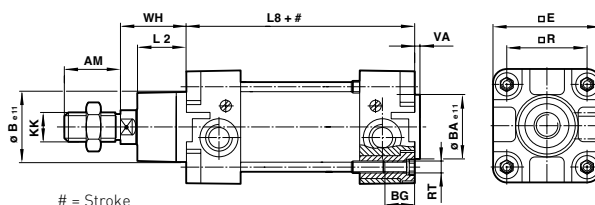
### Operating pressure:

1 ... 16 bar (1 ... 10 bar for Ø 250 and 320 mm)

### Operating temperature:

-20°C ... +80°C max.

Consult our Technical Service for use below +2°C



## Dimensions

Dia. Ø	AM	Ø BA/Be11	BG	E	KK	L2	L8	R	RT	VA	WH
32	22	30	18	47	M10x1,25	20	94	32,5	M 6	3	26
40	24	35	18	53	M12x1,25	22	105	38	M 6	3,5	30
50	32	40	18	65	M16x1,5	27	106	46,5	M 8	3,5	37
63	32	45	17,5	75	M16x1,5	29	121	56,5	M 8	4	37
80	40	45	21,5	95	M20x1,5	33	128	72	M 10	4	46
100	40	55	21,5	115	M20x1,5	36	138	89	M 10	4	51
125	54	60	30	140	M27x2	45	160	110	M12	6	65
160	72	65	28,5	183,5	M36x2	58	180	140	M16	4	80
200	72	75	28,5	224	M36x2	67	180	175	M16	5	95
250	84	90	35	280	M42x2	80	200	220	M20	7	105
320	96	110	30	350	M48x2	90	220	270	M24	7	120

## Models

Model	Dia. Ø	Stroke length	Port size	Piston rod Ø	Reed switch with integral 5 m cable	Switch mounting	Banjo flow control	Straight fitting	Elbow fitting	Service kit
RA/8032/M/25	32	25	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/50	32	50	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/80	32	80	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/100	32	100	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/125	32	125	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/160	32	160	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/200	32	200	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/250	32	250	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/320	32	320	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/400	32	400	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00
RA/8032/M/500	32	500	G1/8	12	M/50/LSU/5V	QM/27/2/1	C0K510618	C02250618	C02470618	QA/8032/00

## Accessories



For further information  
[www.norgren.com/info/nec/en038](http://www.norgren.com/info/nec/en038)

If you can't see the option you require...  
 ...call the Express hotline now!

## ISO/VDMA CYLINDERS RA/8000, RA/8000/M

Double acting – Ø 32 ... 320 mm

## Models

## Accessories

Model	Dia. Ø	Stroke length	Port size	Piston rod Ø	Reed switch with integral 5 m cable	Switch mounting	Banjo flow control	Straight fitting	Elbow fitting	Service kit
RA/8040/M/25	40	25	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/50	40	50	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/80	40	80	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/100	40	100	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/125	40	125	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/160	40	160	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/200	40	200	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/250	40	250	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/320	40	320	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/400	40	400	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8040/M/500	40	500	G1/4	16	M/50/LSU/5V	QM/27/2/1	C0K510628	C02250628	C02470628	QA/8040/00
RA/8050/M/25	50	25	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/50	50	50	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/80	50	80	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/100	50	100	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/125	50	125	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/160	50	160	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/200	50	200	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/250	50	250	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/320	50	320	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/400	50	400	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8050/M/500	50	500	G1/4	20	M/50/LSU/5V	QM/27/2/1	C0K510828	C02250828	C02470828	QA/8050/00
RA/8063/M/25	63	25	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/50	63	50	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/80	63	80	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/100	63	100	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/125	63	125	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/160	63	160	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/200	63	200	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/250	63	250	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/320	63	320	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/400	63	400	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8063/M/500	63	500	G3/8	20	M/50/LSU/5V	QM/27/2/1	C0K510838	C02250838	C02470838	QA/8063/00
RA/8080/M/25	80	25	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/50	80	50	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/80	80	80	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/100	80	100	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/125	80	125	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/160	80	160	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/200	80	200	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/250	80	250	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/320	80	320	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/400	80	400	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8080/M/500	80	500	G3/8	25	M/50/LSU/5V	QM/27/2/1	C0K511038	C02251038	C02471038	QA/8080/00
RA/8100/M/50	100	50	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/80	100	80	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/100	100	100	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/125	100	125	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/160	100	160	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/200	100	200	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/250	100	250	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/320	100	320	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/400	100	400	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00
RA/8100/M/500	100	500	G1/2	25	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8100/00

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## ISO/VDMA CYLINDERS RA/8000/M

Double acting – Ø 32 ... 320 mm

### Models

### Accessories

Model	Dia. Ø	Stroke length	Port size	Piston rod Ø	Reed switch with integral 5 m cable	Switch mounting	Banjo flow control	Straight fitting	Elbow fitting	Service kit
RA/8125/M/250	125	250	G1/2	32	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8125/00
RA/8125/M/320	125	320	G1/2	32	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8125/00
RA/8125/M/400	125	400	G1/2	32	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8125/00
RA/8125/M/500	125	500	G1/2	32	M/50/LSU/5V	QM/27/2/1	C0K511248	C02251248	C02471248	QA/8125/00
RA/8160/M/250	160	250	G3/4	40	M/50/LSU/5V	QM/27/2/1	M/840 (Inline)	–	–	QA/8160/00
RA/8160/M/320	160	320	G3/4	40	M/50/LSU/5V	QM/27/2/1	M/840 (Inline)	–	–	QA/8160/00
RA/8160/M/400	160	400	G3/4	40	M/50/LSU/5V	QM/27/2/1	M/840 (Inline)	–	–	QA/8160/00
RA/8160/M/500	160	500	G3/4	40	M/50/LSU/5V	QM/27/2/1	M/840 (Inline)	–	–	QA/8160/00
RA/8200/M/***	200	made to order	G3/4	40	M/50/LSU/5V	QM/27/2/1	M/840 (Inline)	–	–	QA/8200/00
RA/8250/M/***	250	made to order	G1	50	QM/32/5	QM/31/250/22	M/855 (Inline)	–	–	QA/8250/00
RA/8320/M/***	320	made to order	G1	63	QM/32/5	QM/31/320/22	M/855 (Inline)	–	–	QA/8320/00

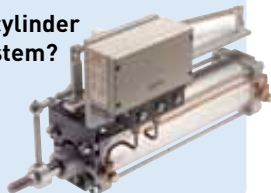
\*\*\* insert stroke length in mm

Other stroke lengths available please call your Express Team  
For information on alternative magnetic switches see page 58

### EXPRESS PLUS

#### Looking for a cylinder positioning system?

Please call your Express Team



### SWITCH TO NORGREN

**For higher performance and reliability choose Norgren. Thousands of products and accessories available for immediate despatch.**

Use this range of ISO cylinders to replace the following products

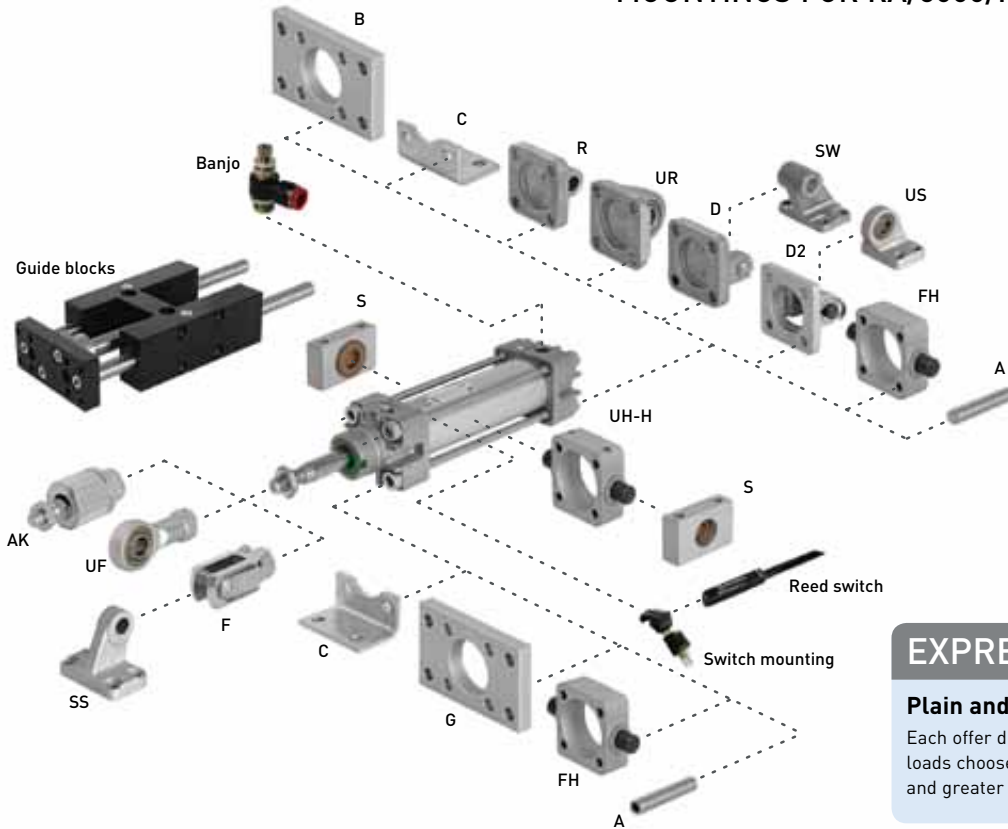
- Festo DNCB & DNG range
- Parker P1D range
- SMC C95 & CP95 range
- Bosch Rexroth PRA range

For further information call the team

- ✓ Switch to Norgren
- ✓ Always in Stock
- ✓ Rapid Delivery
- ✓ Free Warranty – 2 Years

If you can't see the option you require...  
...call the Express hotline now!

## MOUNTINGS FOR RA/8000/M ISO/VDMA Cylinders



**EXPRESS PLUS**

**Plain and Roller bearings...**

Each offer different advantages, for higher side loads choose a plain bearing, for higher speeds and greater accuracy choose a roller bearing.

Dia. Ø	A	AK	B, G	C	D	D2	F	FH	H
32	QM/8032/35	QM/8025/38	QA/8032/22	QA/8032/21	QA/8032/23	QA/8032/42	QM/8025/25	QA/8032/34	QA/8032/28
40	QM/8032/35	QM/8040/38	QA/8040/22	QA/8040/21	QA/8040/23	QA/8040/42	QM/8040/25	QA/8040/34	QA/8040/28
50	QM/8050/35	QM/8050/38	QA/8050/22	QA/8050/21	QA/8050/23	QA/8050/42	QM/8050/25	QA/8050/34	QA/8050/28
63	QM/8050/35	QM/8050/38	QA/8063/22	QA/8063/21	QA/8063/23	QA/8063/42	QM/8050/25	QA/8063/34	QA/8063/28
80	QM/8080/35	QM/8080/38	QA/8080/22	QA/8080/21	QA/8080/23	QA/8080/42	QM/8080/25	QA/8080/34	QA/8080/28
100	QM/8080/35	QM/8080/38	QA/8100/22	QA/8100/21	QA/8100/23	QA/8100/42	QM/8080/25	QA/8100/34	QA/8100/28
125	QM/8125/35	QM/8125/38	QM/8125/22	QM/8125/21	QM/8125/23	QA/8125/42	QM/8125/25	QA/8125/34	QM/8125/28
160	QM/8160/35	QM/8160/38	QM/8160/22	QM/8160/21	QM/8160/23	QA/8160/42	QM/8160/25	-	QM/8160/28
200	QM/8160/35	QM/8160/38	QM/8200/22	QM/8200/21	QM/8200/23	QA/8200/42	QM/8160/25	-	QM/8200/28
250	QM/8250/35	-	QM/8250/22	QM/8250/21	QM/8250/23	-	QM/8250/25	-	QM/8250/28
320	QM/8320/35	-	QM/8320/22	QM/8320/21	QM/8320/23	-	QM/8320/25	-	QM/8320/28

Dia. Ø	R	S	SS	SW	UF	UH	UR	US	
32	QA/8032/27	QA/8032/41	M/P19931	M/P19493	QM/8025/32	QA/8032/40	QA/8032/33	M/P40310	-
40	QA/8040/27	QA/8040/41	M/P19932	M/P19494	QM/8040/32	QA/8040/40	QA/8040/33	M/P40311	-
50	QA/8050/27	QA/8040/41	M/P19933	M/P19495	QM/8050/32	QA/8050/40	QA/8050/33	M/P40312	-
63	QA/8063/27	QA/8063/41	M/P19934	M/P19496	QM/8050/32	QA/8063/40	QA/8063/33	M/P40313	-
80	QA/8080/27	QA/8063/41	M/P19935	QA/8100/41	QM/8080/32	QA/8080/40	QA/8080/33	M/P40314	-
100	QA/8100/27	QA/8100/41	M/P19936	M/P19498	QM/8080/32	QA/8100/40	QA/8100/33	M/P40315	-
125	QM/8125/27	QA/8100/41	M/P19937	M/P19499	QM/8125/32	QA/8125/40	QM/8125/33	M/P71355	-
160	QM/8160/27	QA/8160/41	M/P19938	M/P19679	QM/8160/32	QA/8160/40	QM/8160/33	M/P71356	-
200	QM/8200/27	QA/8160/41	M/P19939	M/P19683	QM/8160/32	QA/8200/40	QM/8200/33	M/P71357	-
250	-	-	-	M/P19446	QM/8250/32	-	QM/8250/33	-	-
320	-	-	-	M/P19447	QM/8320/32	-	QM/8320/33	-	-

### Standard strokes for guide blocks

Ø	Guide blocks	Guide blocks
32	QA/8032/51*	QA/8032/61*
40	QA/8040/51*	QA/8040/61*
50	QA/8050/51*	QA/8050/61*
63	QA/8063/51*	QA/8063/61*
80	QA/8080/51*	QA/8080/61*
100	QA/8100/51*	QA/8100/61*

Ø	50	100	160	200	250	320	400	500
32	•	•	•	•	•	•	•	•
40	•	•	•	•	•	•	•	•
50	•	•	•	•	•	•	•	•
63	•	•	•	•	•	•	•	•
80	•	•	•	•	•	•	•	•
100	•	•	•	•	•	•	•	•

\* Insert stroke length in mm from table on the right  
 Note: QA/8\_\_\_/51\* = Plain bearing  
 QA/8\_\_\_/61\* = Roller bearing

Other stroke lengths are not available, use nearest standard stroke  
 Maximum stroke 500 mm

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